



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5460-1
Job Sheet 179337



Part No: D5460-1

Job Qty: 70 ea

Part Name: Angle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/16/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV: A NEW ISSUE 16/09/15 JFS VERIFIED BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	70 Ea		8/31/18	0.00	0.00	Start Up Machining-4		18/08/13
100	Bandsaw	70 pcs		8/31/18	0.00	3.50	Bandsaw1		"
110	CNC Vertical Machining	70 pcs		8/31/18	0.12	8.75	HAAS1-1		"
120	QC	70 pcs		8/31/18	0.00	0.00	QC2 Machining-4		"
130	QC	70 pcs		8/31/18	0.00	0.00	QC8 Machining-4		18/08/17
135	HandFinish	70 pcs		8/31/18	0.00	0.74	HandFinish1		D.R. 18/08/23
140	QC	70 pcs		8/31/18	0.00	0.00	QC7-5		AUG 23 2018
150	Packaging	70 pcs		8/31/18	0.00	0.00	Packaging3-2		AUG 24 2018
190	QC21-SA	70 Ea		8/31/18	0.00	0.00	QC21		AUG 27 2018

Part Op 100 - Cut Blank 3.125" long
Descriptions: 110 - Mill as per Dwg & Folio FB498

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1910E	Clip	18.2000 ft (20 ea) (0.175 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1910E	18	108	0

Part Specifications

Specifications could not be found.

S101719

B

D5460-1

Allocate.

Max
Lecombe.

Flex 6/18/18 8:42 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____

Work Order update only ☐

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D5460-1
 S101719

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